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(54) Title: MODULAR HD SUPPORT SYSTEM

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(57) **Abstract:** The invention relates to a modular HD (Heavy Duty) support system (1) having a strongly increased resistance to breaking strain and strain of flexure for the support of very huge and heavy shuttering for use in modern building. This module comprises vertical upright assembly systems (2) consisting of upright elements (2') with connecting members (3) and intermediate frames (5). The bottom part and/or top part of each upright assembly (2) is provided with a spindle assembly (4), which is capable of carrying a high load and with adjustable butterfly nuts (20) and coupling pieces (21). In upward direction the upright assembly systems (2) are extended by means of connecting pieces (3) provided with locking pins (8a, 8b) for obtaining a connection which is resistant to tensile strain. In lateral direction the upright assembly systems (2) are intercoupled by means of a coupling assembly comprising a screw member (46) and claws (47, 48) positioned on intermediate frames (5) and also C-shaped coupling members positioned on upright elements (2'), but also on a coupling piece (21) of a spindle assembly (4) for reducing the flexing length thereof. The module (1) is transportable as a whole in assembled position and even in height adjustable under load. The module (1) may be in height and also in width and in length be extended moreover by practically an unlimited number of upright assembly systems (2) and intermediate frames (5).

## Modular HD Support system

This invention relates to a modular HD (Heavy Duty) support system constructed from HD (Heavy Duty) support system modules having a strongly increased resistance to breaking strain and strain of flexure for support of very huge and very heavy shuttering for use in modern building. The new modular HD support system consists of at least four vertical upright assembly systems constructed from upright elements and connecting members, spindle assemblies, which can be subjected to high stress, which are provided with spindle nuts and coupling pieces and intermediate frames for interconnecting said coupling elements and intermediate frames and/or spindle assemblies in such a manner that the modular HD support system in assembled position is transportable and adjustable in height respectively. The modular HD support system can be used independently for support of smaller shuttering systems, whereas in itself it may also in height and in width and in length be extended by an unlimited number of upright assembly systems and intermediate frames for support of e.g. very huge, heavy and complexly shaped shuttering.

Shuttering systems of storey floors and ceilings or other essentially sheet shaped concrete elements at a building site are positioned and supported by a suitable support construction during the building process. In modern building practise these support constructions, whereupon contact shuttering is mounted, must minimally comply to a great number of national and/or international buildings standards.

Upright assembly systems of most well known building support systems are provided at its bottom and top parts with height adjustable spindle(s) to preset accurately the total height. In the event that these support systems are used for the above mentioned heavy duty loads, the height adjustable spindles have inadequate load capacity due to impermissible increase of flexing sensitivity when more than 40 % of their length must be unscrewed. Too short a free available adjustable length leads automatically to a substantial restriction in flexibility of the support systems on a building site. In other words, in case changes in the floor

configuration will occur, caused by several activities and/or possible undesired subsidence's, settlements or the like, there usually will not remain enough available adjustable spindle height for renewed adjustment of the height of an already assembled support system.

When using a modular HD support system constructed from one or more HD support system modules according to the invention these problems are solved. The new modular HD support system is constructed from the following essential elements:

1. at least four stable vertical upright assembly systems each consisting of
  - 1.1. at least one tube-shaped upright element consisting of a relatively heavy shape retaining tube profile which on its outer circumference and all over its length is provided with an plurality of C-shaped coupling members which are positioned regularly on equally but differently distances along the outer circumference or in longitudinal direction respectively;
  - 1.2. at least one relatively heavy tube-shaped coupling member for mutually connecting two upright elements positioned on top of each other into a compact compound element;
  - 1.3. at least one very heavily constructed adjustable spindle assembly resistant being mounted resistantly to tensile strain to the lower and/or to the upper side of an upright assembly, which spindle assembly is provided with a coupling part which is also provided with an plurality of C-shaped coupling members;
2. at least four intermediate frames for mutually interconnecting said stable vertical upright assembly systems, each intermediate frame thereby consisting of:
  - 2.1. two distantly spaced parallel horizontally placed girders interconnected by means of lattice elements or the like, where each of both free ends of a girder is provided with a
  - 2.2. coupling device which connects each of the four free ends of an intermediate frame with an adjacent other vertical upright element and/or spindle assembly thereby using said C-shaped coupling members;

in such a manner, that the modular HD support system constructed from modular HD support systems in its assembled position is transportable as a whole and adjustable in height respectively, which modular HD support system can be introduced independently (as a single design) for support of usually smaller shuttering systems, but can also be used respectively whereas in itself it may, also in height and in width be extended and moreover by practically an unlimited number of upright assembly systems and intermediate frames.

An upright element consists of a robust shape-retaining tube profile provided with a large outer diameter of e.g. 135 mm and of a heavy wall thickness of e.g. 6 mm. This upright element is on its outer circumference and over its length provided with a plurality of C-shaped coupling members which are positioned regularly on equally but differently distances along the outer circumference and in longitudinal direction respectively.

A tube-shaped connecting member for mutually intercoupling two upright elements one positioned upon the other consists of a shape-retaining tube profile provided with guiding means for internally mounting into said upright elements.

The connecting member is provided half way its length with a ring having a greater outer diameter than the upright element has, whereby both ends of the connecting member are provided with passing through openings for receiving a specially shaped locking pin, in such a way that the lower end of the locking member is mounted from the upside down into an upright element until near the ring, whereafter on its upper end a next upright element is placed. The fixation thereof is effected by means of said locking pins, which locking pins are of elliptical shape in cross section, and each are provided with a handgrip in such a way that the upright elements can be interconnected with the interconnecting member into a very strong, stable and robust unit. Both locking pins are positioned at a certain mutual distance by means of a perforated rectangular sheet welded upon said ring. This mutual distance corresponds to the mutual distance between the passing through openings on both ends of the connecting member and also to the passing through openings of two upright elements mounted in a position one placed upon the other.

The adjustable spindle assembly comprises essentially a heavy tube-shaped spindle, a foot element, a butterfly nut and a coupling piece whereby the spindle assembly is positioned at the bottom part of the lowest positioned (contact with the ground) upright element or at the top part of the highest positioned (contact with shuttering) upright element.

This spindle is provided with a threading which is capable of carrying high loads, and is further provided at its upper end with guiding strips for the internal concentric positioning and mounting respectively of the spindle in the lower end opening of a tube-shaped upright element. The bottom part of the spindle is provided with means for positioning and anchoring into a foot element comprising a foot plate which at its upper part is provided with two vertical reinforcing sheets welded thereupon, provided with cylindrical openings for receiving a solid round axis (locking pin).

A butterfly nut, mounted on the spindle, comprises a hollow cylindrical housing provided with internal screw-thread cooperating to the threading on the spindle. The bottom side is provided with a plurality of handgrips for the adjusting of the upright assembly at a desired height and also, later on after hardening out of the concrete, for fast dismounting thereof. On its top part a free rotatable ring is mounted, by means of a pivoting connection. This free rotatable ring is provided on its outside with a set of sheet shaped screw holders welded thereto for locking pins for anchoring into the lower or upper end opening of a tube-shaped upright element. This results in mounting the butterfly nut, which is resistant to tensile strain, to the lower or upper side of the upright tube element thereby not blocking the rotation of the butterfly nut.

A coupling piece is also positioned on the spindle to increase its resistance against flexing. (the free flexing length of the spindle is so reduced) The coupling piece comprises a hollow cylindrical housing internally provided with guiding strips for its vertical guiding on the spindle. Moreover the coupling piece on its outer

circumference is provided with four welded C-shaped coupling members in such a way that in its mounted position one or more intermediate frames may be coupled up on the coupling parts and also on the upright elements and the spindle assemblies thereby considerably reducing the free flexing length of the spindle.

A new coupling assembly is developed for the modular HD support system for mutually interconnecting intermediate frames with upright elements and/or spindle assemblies. This new coupling assembly comprises coupling devices, C-shaped coupling members and corner struts.

Coupling assemblies; each comprising an upper claw, a lower claw, and a screw member, are positioned on all four free ends of the intermediate frames, two at the top and two at the bottom. The upper claw consists of an L-shaped sheet element whereby the longer part of the L is welded onto the free upper end opening of the horizontally positioned girders of an intermediate frame whereas the shorter part of the L is pointing downward. For easy mounting of the intermediate frame upon an upright assembly the upwardly pointing short portion of the L of the upper claw of an upper positioned coupling device is longer than the downwardly pointing shorter portion of the L of the upper claw of a lower positioned coupling device. The lower claw is formed as a loose L-shaped sheet element provided with a cylindrical protrusion provided with internal screw thread. Each lower claw is fixed by means of a screw member against the free lower side of the horizontally positioned girder of an intermediate frame. Girders are, each at a certain distance from their free end openings internally provided with tube element welded therein for positioning and centering respectively of said cylindrical protrusion of the lower claw. The spaces enclosed between the C-shaped coupling members and said upright elements or coupling pieces of the spindle assemblies offer sufficient space for locating therein the upper claw and the lower claw for intercoupling of the intermediate frames thereto. Moreover the corner struts are in an inclined position on two adjacent intermediate frames near the free upper openings thereof by means of the usual connecting means as e.g. a usual wedge coupling or the like, in such a way that each of the four free end openings of an intermediate frame

may be connected into a very strong, stable and transportable unit with an adjacent other vertical upright element and/or spindle assembly, while preventing twisting of a single loaded HD support system module or of a complex construction assembled from a plurality of HD support system modules respectively into a very strong and robust as well as a transportable unit.

The invention will now be described, by means of embodiments thereof, with reference to the accompanying drawings 1-36 wherein:-

- Fig. 1 is a perspective view of the modular HD support system fully mounted;
- Fig. 2 is a side view of a tube-shaped upright element;
- Fig. 3 is a top view of a tube-shaped upright element;
- Fig. 4 is a perspective view of a connecting member and two upright elements suitable for intercoupling;
- Fig. 5 is a perspective view of two upright elements interconnected by means of a connecting member;
- Fig. 6 is a side view of a connecting member and of two upright elements intercoupling;
- Fig. 7 is a side view of a connecting member;
- Fig. 8 is an enlarged detail of a connecting member;
- Fig. 9 is a top view of the connecting member;
- Fig. 10 is a view of a locking pin;
- Fig. 11 is a cross section of a locking pin;
- Fig. 12 is a cross section of a locking pin;
- Fig. 13 is a cross section of a locking pin;
- Fig. 14 is a perspective view of a spindle assembly;
- Fig. 15 is a perspective view of a spindle assembly;
- Fig. 16 is a frontal view of the spindle assembly;
- Fig. 17 is a frontal view of the spindle;
- Fig. 18 is a cross section of the upper part of the spindle;
- Fig. 19 is a cross section of the bottom part of the spindle;
- Fig. 20 is a top view of the spindle nut;

Fig. 21 is a cross section of the spindle nut;  
Fig. 21 is a cross section of the of the coupling nut;  
Fig. 22 is a top view of the coupling part of the spindle assembly;  
Fig. 23 is a frontal view of the coupling part of the spindle assembly;  
Fig. 24 is a frontal view of the foot element;  
Fig. 25 is a top view of the foot element;  
Fig. 26 is a front view of the intermediate frame;  
Fig. 27 is a cross section of the coupling assembly;  
Fig. 28 is a top view of the upper claw;  
Fig. 29 is a side view of the upper claw;  
Fig. 30 is a side view of the lower claw;  
Fig. 31 is a top view of the lower claw;  
Fig. 32 is a side view of the screw means;  
Fig. 33 is a side view of a detail of the coupling assembly in its open position;  
Fig. 34 is a side view of a detail of the coupling assembly in its coupled position;  
Fig. 35 is a perspective view of a detail of the coupling assembly in its open position;  
Fig. 36 is a perspective view of a detail of the coupling assembly in its open position.

According to Fig. 1 the modular HD support system 1 consists of four upright assembly systems 2, each comprising upright elements 2', four tube-shaped connecting members 3, four spindle assemblies 4, and four intermediate frames 5, whereby the upright elements 2' and the intermediate frames 5 are mutually coupled by means of the coupling assemblies (not very well visible). The modular HD support system 1 is extended with four tube-shaped upright elements 2' and also with eight intermediate frames 5' to obtain a complete HD support system A. The shown arrangement (module plus extension) has a total height of approx. 6.5 meter and further is provided with a square shaped base of 2.4m x 2.4 m. Each of the four spindle assemblies is easily manually adjustable in height also after having assembled the HD support system A on a building site, e.g. in an arrangement as shown in Fig. 1, but also further extended with other upright

elements 2', connecting parts 3 and intermediate frames 5' until a height of e.g. 50 m and with a base of e.g. 24 m x 12 m.

According to Fig.2 the tube-shaped upright element 2' has a length of approx. 3 m and an external diameter of approx. 135 mm. At a distance of approx. 45 mm of both free ends of the tube-shaped upright element 2' four boreholes are provided for mounting of connecting pieces (not shown). The outside of the tube-shaped upright element 2' is in its longitudinal direction provided with a plurality of C-shaped coupling members 6 at a regular mutual distance of approx. 600 mm. In a top view, as shown in Fig. 3, the C-shaped coupling members 6 are welded together on the outside of the tube-shaped upright element 2' under an angle of 90° with respect to each other.

Two upright elements 2' are connected according to Fig.4 by means of the vertical connecting piece 3. Bottom part 9b of connecting piece 3 is mounted from the upside down into the lower upright element 2' whereafter the upper upright element 2' can be mounted. One should thereby take into account of the alignment of boreholes 7 and 7' of the upright elements 2' in relation to the boreholes 12a and 12b of connecting piece 3. Connecting piece 3 consists of a tube-shaped upper body 9a and of a lower body 9b having a round intermediary sheet 10 welded in between, each provided with sheet shaped guiding means 13 for easy positioning or placing upright element 2' into the free ends of the upright elements 2'. Moreover connecting piece 3 is provided with a sheet shaped pin holder 11 for guiding the locking pins 8a and 8b through boreholes 7 and 7' of both upright elements 2'. The locking pins 8a and 8b are also guided through the boreholes 12b and 12e of the connecting piece 3. Fastening of connecting piece 3 between upright elements 2' is realised by rotating downward both locking pins 8a and 8b under an angle of approx. 90° by means of the handgrips 14a and 14b welded thereon.

According to Fig. 5 both locking pins 8a and 8b (here not clearly visible) are each fastened by means of handgrip 14 and are now pointing downwards, in such a way that upright elements 2' are interconnected with connecting piece 3 into a compact compound element.

Fig. 6 shows the mutual dimensional proportions between upright elements 2' and the connecting piece 3 positioned in between. The alignment of boreholes 12a, 12b, and 12c is shown in relation to the locking pin 8a on the upper part of connecting piece 3, and the alignment of boreholes 12d, 12e and 12f in relation to locking pin 8b at the bottom side respectively. When the upper positioned upright element 2' is completely mounted upon connecting piece 3 or on lower upright element 2' respectively, than on the one hand locking pin 8a and 8b are passed through boreholes 12d, 7, 12e and 12f and through boreholes 12d, 7, 12e and 12f on the upper and bottom part and locked respectively. Locking pins 8a and 8b are comprising a specially shaped elongated body 16, which cross section has an elliptical shape, which locking pin 8a or 8b each at its free end (shown on the right) is provided with a handgrip 14 welded thereon and on the other free end (shown on the left) is provided with a so called round head rivet 17 for securing the connection between locking pin 8a, 8b, connecting piece 3 and vertical upright elements 2'; in such a way that undesired release of both locking pins 8a and 8b respectively and their removal from the sheet shaped pin holder 11 will not be possible during disassembling of the intended constructions and/or other operations as e.g. during transportation thereof.

According to Fig. 7 (side view) and Fig. 9 (top view) the sheet shaped pin holder 11 is by means of an extension piece 15 welded thereon connected to the circular intermediate sheet 10. Horizontal and vertical alignment of the boreholes 12a, 12b, and 12c in upper position are shown and also the three boreholes 12d, 12e, and 12f in lower position.

Fig. 8 shows an enlarged detail of the free upper end of the sheet shaped pin holder 11. The special shape of borehole 12a serves for passing through and fastening respectively of the locking plate 8a (not shown). Borehole 12d (here not shown) having an identical shape as borehole 12a is positioned on the free lower end of the sheet shaped pin holder 11 for passing through and fastening respectively of the lower mounted locking pin 8b (not shown).

The cross sectional special elliptical shape of the locking pin 8a or 8b is shown on the one hand in a side view of the (left) free end in Fig. 11; further in a cross

sectional view A-A of the central part in Fig. 12 and also in another cross sectional view B-B of a part nearby the handgrip 14 in Fig.13. In Fig. 10-13 locking pin (8a or 8b) is shown firstly passing through aforesaid boreholes (12a, 12b, 12c, or 12d, 12e, 12f) if handgrip 14 is positioned under an angle of 90° with respect to the connecting piece (not shown) and the upright elements (not shown) respectively. The coupling of connecting piece 3 (not shown) with vertical upright element 7 (not shown) is realised by means of handgrips 14 of both locking pins 8a, 8b, by downward rotation under an angle of approx. 90° thereby wedging the elliptical shape of body 16 on the one hand in boreholes 12b, 7' and 12c and on the other hand in boreholes 12d, 7 and 12f.

According to Fig. 14 and Fig. 15, spindle 18, foot element 19, butterfly nut 20 and coupling piece 21 of a spindle assembly 4 are shown in assembled state. Further Fig. 14 shows the spindle assembly 4 in its lowest position, whereby butterfly nut 20 is located downward, nearby foot element 19. Fig. 15 shows the spindle assembly 4 in its highest position with butterfly nut 20 positioned upward, nearby the upper side of spindle 18.

The dimensional ratio between the spindle 18, foot element 19, and butterfly 20 and coupling piece 21 is shown in Fig. 16. On the outside of the free upper end of the spindle 18 guiding strips are provided for easy positioning or mounting of the free lower end of an upright element (not shown), which upright element is attached by means of locking screws 24 upon spindle assembly 4. The lower side of spindle 18 is anchored in foot element 19 by means of a solid locking pin 22.

According to Fig. 17 (frontal view) and also Fig. 18 (top view) spindle 18 is provided with three sheet shaped guiding strips 23, positioned under an angle of 120°, for internal concentric positioning and mounting respectively in the bottom end opening of a tube-shaped upright element (not shown). The outside of spindle 18 is provided over approx. 3/4 of its total length with trapezoid threading 26 type TR 102x24.6 (3G), which is capable of carrying a high load. According to Fig. 17 and Fig. 19 at the bottom part of the free lower bottom end opening of spindle assembly 18 a hollow tube element 25 is welded concentrically for reinforcement of anchor part 27 of spindle 18. Anchoring of spindle 18 to the foot element (not shown) is realised by means of a solid locking pin 22 (not shown) having an outer

diameter of approx. 40 mm and a length of 180 mm. Aforesaid pin is passed through borehole 28, having a diameter of approx. 40 mm, firstly at axial distance of approx. 80 mm in relation to the free bottom end opening of spindle 18 and secondly passed through a suitable borehole in the foot element (not shown). Further the outward protruding free end of the locking pin 22 (not shown) is secured by means of a usual known locking clip (not shown) or the like.

According to Fig. 20 and 21 butterfly nut 20 comprises a hollow cylindrical housing 29 provided with an internal trapezoid thread 30 type TR 102x24.6x(3G), whereby the bottom part is provided with a set of handgrips 31 for height adjustment of the upright assembly (not shown). At the upper part of the hollow cylindrical housing 29 a free rotatable ring is mounted by means of three spacer screws 34 positioned under an angle of 120° with respect to each other. Free rotatable ring 32 is provided on its outside with a set of sheet shaped screw holders 33 welded thereto for locking screws 24 for anchoring in the bottom end opening of a tube-shaped upright element (not shown). Butterfly nut 20 is mounted resistant to tensile strain to the bottom part or the upper part of the upright element (not shown) thereby not blocking the rotation of the butterfly nut 20, i.e., height adjustment of the upright assembly.

According to Fig. 22 and 23 coupling piece 21 comprises a hollow cylindrical housing 35 which internally is provided with four guiding strips 36 welded thereon on for vertical guidance on the spindle (not shown) and its outside is provided with four C-shaped coupling members 6 welded under an angle of 90° with respect to each other. These C-shaped coupling members 6 are identical to the C-shaped coupling members welded on the aforesaid upright elements 2' (not shown). An intermediate frame (not shown) may be coupled at the same time thereby considerably decreasing the free flexing length of the spindle assembly (not shown).

According to Fig. 24 and 25 foot element 19 comprises a square shaped stell sheet 38 having a thickness of 15 mm and a longitudinal length of approx. 300 mm provided with two symmetrically positioned walls 39 welded thereon having a thickness of 15 mm. Each wall 39 is constructed from a rectangular central part 40a having a reinforcement sheet 41 welded thereon, both provided with a

borehole 42. On both sides of the rectangular central part 40a of wall 39 there is provided, under an angle of approx. 135° inclined downwardly a cut or bent left part 40c and right part 40b. For anchoring the spindle (not shown) in the foot element 19 the solid locking pin 22 (not shown) is passed through the borehole 42 which having a diameter of approx. 40 mm and also is passed through the appropriate borehole in the spindle having an outer diameter of approx. 40 mm and a length of 180 mm.

According to Fig. 26 the intermediate frame 5 comprises two distantly spaced parallelly positioned horizontal girders 43 interconnected by means of vertical and/or inclined positioned frame elements 44a, 44b. Both free ends of upper girder 43 are each provided with a coupling device 45 and like the free ends of the lower girder 43' are each provided with a coupling device 45' in such a way interconnecting the C-shaped coupling device (not shown) of an upright assembly (not shown).

According to Fig. 27 girder 43 is internally provided with tube element 49 welded therein and also of boreholes 53a (upper part) and 53b (lower part). Upper claw 47, welded on the upper part of girder 43, is formed as a L-shaped sheet element whereby the longer part of the L is welded to the free upper end openings of horizontally positioned girders 43. The downwardly pointing short part of the L 45a and protrusion 51 respectively are formed for mounting and fixing upon a coupling part (not shown) of adjustable spindle assembly (not shown) on the C-shaped coupling means 6 of upright element 2. Lower claw 48 is shaped as an L-shaped sheet element with an upwardly pointing shorter part of the L 45b. The longer part of the L is provided with a protrusion 52 at a distance of its free end opening and with a hollow cylindrical bulge 50 provided with internal threading which corresponds to the threading of the screw member 46. By means of screw member 46 and guiding rod 51, passed through boreholes 53a and 53b, lower claw 48 is positioned and fixed respectively to C-shaped coupling member 6 of a coupling piece (not shown) of upright element 2 of the adjustable spindle assembly (not shown). For easy mounting of the intermediate frame 5 on an upright assembly 2 the downwardly pointing shorter part L 45a of the upper claw 47 of an upper positioned coupling device 45 is approx. 10 mm longer than the downwardly

pointing short part of the L (not shown) of the upper claw of a lower positioned coupling device 45' (not shown).

Fig. 28 (upper view) and 29 (side view) show both the same upper claw 47. Upper claw 47 is essentially shaped as an L-shaped sheet element with a downwardly pointing short part of the L, 45a. The longer part of the L is at a distance of its free end and at its lower part provided with a protrusion 51. Upper claw 47 is on its upper side provided with borehole 54a (without internal threading) having sufficient space for guidance of the screw member 46 (not shown). On the opposite free end of the upper claw 48 a semicircular opening 55 is provided for guidance of guiding rods 51 (not shown) of lower claw 48 (not shown).

Fig. 30 (side view) and 31 (top view) each show the same lower claw 48. Upper claw 47 is essentially shaped as an L-shaped sheet element with an upwardly pointing shorter part of the L 45a. The longer part of the L is at a distance of its free end provided on its upper side with a bulge 52 and a cylindrical bulge 50 which is provided with internal threading which corresponds to the (external) threading of the screw means 46 (not shown). At its opposite free end the lower claw 48 is provided with guiding rod 51 welded thereto for guidance through the boreholes 53a and 53b (not shown) of a girder 43 (not shown).

According to Fig. 32 screw means 46 comprises a cylindrical body 57 provided with a trapezoid thread type TR 17x10 26, capable of carrying a high load, and is with a butterfly nut 56 for screwing on and releasing thereof. Due to the robust design of cylindrical body 57 and butterfly nut 56 it is possible to achieve very high connecting forces between the claw assembly (not shown) and the C-shaped coupling piece e.g. manually or by means of a hammer. Moreover the cylindrical body 57 is provided with a borehole 58 at a certain distance with respect to the free bottom end opening for positioning of a locking pin (not shown).

According to Fig. 33 (side view) and Fig. 35 (perspective view) there is shown lower claw 48 in its opened position, in a pre-phase of the coupling of two intermediate frames 5 and 5' with upright assembly 2. Screw member 46 is now completely unscrewed whereby lower claw (48) is blocked at its bottom side by means of locking pin 59. Upper claw 47 is hooked onto C-shaped coupling means

6 whereto claw assembly 45a, 45b can be mounted by means of screw member 46. The lower part of guiding rod 51 of lower claw 48 is also visible.

According to Fig. 34 (side view) and Fig. 36 (perspective view) both intermediate frames 5 and 5' are now coupled and attached respectively to upright assembly 2. Screw means 46 is now completely screwed on and attached to respectively thereby fixing claw assembly 45a, 45b onto C-shaped coupling member 6. The upper part of the guiding rod 51 of lower claw 48 is here also visible.

In the above description the invention has been extensively explained by means of a preferred embodiment. It is clear that many variations are possible with respect to the choice of e.g. thread types, embodiment dimensions and shapes of parts like claw assemblies, butterfly nuts, connecting pieces etc. without falling outside the scope of the invention as described in the claims.

## CLAIMS

1. Modular HD (Heavy Duty) support system (1) having a strongly increased resistance to breaking strain and strain of flexure for the support of amongst others very huge and very heavy and complexly shaped shuttering, comprising:
  - 1.1. at least four stable vertical upright assembly systems (2) each consisting of:
    - 1.1.1. at least one tube-shaped upright element (2') consisting of a relatively heavily shape retaining tube profile which on its outer circumference and over all its length is provided with a plurality of C-shaped coupling members (6) which are positioned regularly on equally but differently distances along the outer circumference or in its longitudinal direction respectively;
    - 1.1.2. at least one relatively heavily tube-shaped coupling member (3) for mutually connecting two upright elements (2) positioned on top of each other into a compact compound element;
    - 1.1.3. at least a very heavy constructed adjustable spindle assembly (4) being mounted resistantly to tensile strain attached to the lower and/or upper side of an upright assembly (2), which spindle assembly (4) is provided with a coupling part (21) which is also provided with a plurality of C-shaped coupling members (6);
  - 1.2. at least four intermediate frames (5) for mutually interconnecting said stable vertical upright assembly systems (2), each intermediate frame (5) thereby consisting of:
    - 1.2.1. two mutually distantly spaced parallel horizontally positioned girders (43, 43') interconnected by means of lattice elements (44a, 44b) or the

like, whereby each of both free ends of a girder (43, 43') is provided with a,

1.2.2. coupling device (45, 45') which connects each of the four free ends of an intermediate frame (5) with an adjacent other vertical upright element (2') and/or spindle assembly thereby using said C-shaped coupling members (6),

in such a manner, that the modular HD support system (A) constructed from modular HD support systems (1) in its assembled position is transportable as a whole and adjustable in height respectively, which modular HD support system (1) can be introduced independently (as a single design) for support of usually smaller shuttering systems, and can also be used respectively, whereas in itself it may, also in height and in width be extended and moreover by practically an unlimited number of upright assembly systems (2) and intermediate frames (5).

2. Adjustable spindle assembly (4) according to claim 1, comprising:

- 2.1. a spindle (18) provided with a thread being capable of carrying a high load, which is provided at its upper end with guiding strips (23) serving for the inner concentric positioning and mounting of the spindle (18) respectively in the lower and/or upper end opening of a tube-shaped upright element (2'), which spindle (18) is provided at its bottom end with means (22, 25, 27, 28) for positioning and anchoring in,
- 2.2. a foot element (19) consisting of a foot plate (38) which at its upper part is provided with welded vertical reinforcement plates (40 a,b,c,d) and further is provided with means (42) for anchoring of the free end of the spindle (18),
- 2.3. a butterfly nut, mounted on the spindle (18), comprising a hollow cylindrical housing (29) internally provided with screw thread (30) while its bottom part is provided with a plurality of radially protruding handgrips (31) for the adjustment of the upright assembly (2) at the desired height and also, later on after hardening of the concrete, for fast dismounting by means of its rotation, and on its top side there has been mounted a free rotatable ring (32), which on its outside is provided with a set sheet

shaped screw holders (33) welded thereto for locking screws (24) for anchoring into the lower end opening of a tube-shaped upright element (2); in such a way, that the butterfly nut (20) resistant to tensile strain may be mounted to the lower and/or upper side of the upright element (2') without blocking the rotation of the butterfly nut (20),

- 2.4. a coupling piece (21) positioned on the spindle (18) and comprising a hollow cylindrical housing (35) internally provided with guiding strips (37) for its vertical guiding on the spindle (18), and further provided with four C-shaped coupling members (6) welded on the outer circumference welded in such a way that in its mounted position one or more intermediate frames (5) may be coupled up on the coupling parts (21) and also on the upright elements (2') thereby considerably reducing the free flexing length of the spindle (18),

in such a way, that the modular HD support system (1) in its assembled position on the building site may be adjusted in height and also may subjected to a very high stress.

3. Coupling assembly for use in coupling of intermediate frames (5) on spindle assemblies (2) according to claim 1, comprising:

- 3.1. at least one coupling device (45, 45') comprising at least an upper claw (47) and a lower claw (48), each positioned on all four free ends of said intermediate frames (5); which upper claw (47) in a cross section is constructed as an L-shaped sheet element whereby the longest portion of the L is welded upon the free upper end of the horizontally positioned girders (43, 43') of an intermediate frame (5) and the shorter part of the L is pointing downward, whereby the lower claw (48) is formed as a loose L-shaped sheet element provided with a hollow cylindrical protrusion (50, 54b) being internally threaded and also guiding means (51) for positioning or centring respectively thereof whereby each lower claw (48) is fixed by means of a screw member (46) against the free lower side of the horizontally positioned girders (43, 43') of an intermediate frame (5), which

at a certain distance from their free end openings are each internally provided with a guiding tube element (49) for guiding the lower claw (48);

3.2. C-shaped coupling devices (6) according to claim 1, made from C-profile and respectively positioned on upright elements (2) and also coupling parts (21) of the spindle assemblies (4), whereby the inside of said C-profile offers sufficient space for locating therein of the specially shaped free end (45a) of upper claw (47) and also of the specially shaped free end (45b) of lower claw (48) for intercoupling of the intermediate frames (5) with the upright elements (2);

3.3. corner struts in an inclined position on two adjacent intermediate frames (5) near the free upper openings thereof by means of usual connecting means as e.g. a wedge coupling or the like,

in such a way that each of the four free end openings of an intermediate frame (5) may be connected into a very strong, stable and robust unit with an adjacent other vertical upright element (2') and/or spindle assembly (4), while preventing twisting of the HD support system module (1) in its assembled position.

4. Tube-shaped HD connecting member (3) for mutually coupling of two upright elements (2') one positioned upon the other according to claim 1, consisting of a tube profile provided with guiding means (13) for internal mounting into the upright elements (2') which is provided half way its length with a ring (10) having a greater outer diameter than the upright element (2) has, whereby both ends of the connecting member (3) are provided with pass-through openings (12b, 12c, 12e, 12f) for receiving a locking pin (8a, 8b) in a cross section in particular elliptical in such a way that the lower end of the locking member (3) is mounted from the upside down into an upright element (2') until the ring (10), whereafter on its upper end a next upright element (2') is located and locked respectively by means of locking pins (8a, 8b) each with an elliptical body (16) in cross section, which locking pins (8a, 8b) are each provided with a handgrip (14) which is positioned at a certain mutual distance by means of a perforated rectangular plate (11) welded on said ring (10), and whereby said mutual

distance corresponds to the mutual distance between the passing through openings (12a, 12b, 12c, 12d, 12e, 12f) on both ends of the connecting member (3) and the passing through openings (7, 7') of two upright elements (2') one positioned upon the other in mounted position; which locking pins (8a, 8b) are each provided with a round head rivet for securing the connection between the locking pin (8a, 8b) and with the connecting piece (3) and also with the vertical upright elements (2'); in such a way that an undesired release of both locking pins (8a, 8b) and their removal from the sheet shaped pin holder (11) will not be possible during the disassembly of the intended construction and/or other operations as e.g. its transportation thereof.

5. Tube-shaped upright element (2') according to one or more of the preceding claims, characterized by its construction in steel of standard lengths of 1200 mm, 1800 mm, 2400, 3000 mm having an outer diameter of approx. 135 mm and having of a wall thickness of approx. 6mm and being loadable till approx. 250 kN.
6. Coupling assembly according to one or more of the preceding claims, characterized in that the C-shaped coupling means (6) from steel-C-profile having a length of approx. 50 mm and a thickness of approx. 10 mm; whereby the upper and lower edge of the C-shaped coupling means (6) are reinforced (increased thickness) with respect to its solidity and durability.
7. Coupling assembly according to one or more preceding claims, whereby the downwardly pointing short part of the L (45a) of the upper claw 47 of a coupling device (45) which is positioned on the upper girder (43) of an intermediate frame (5) is 10 mm longer than the downwardly pointing short part of the L (45a) of the upper claw (47) of a coupling device (45') which is positioned on the lower girder (43') of an intermediate frame (5).

8. Screw member (46) according to claim 3, characterized in that the oblong screw body (57) having a length of approx. 200 mm and a pitch of 10 mm is provided on its upper side with a butterfly nut (56) for screwing on manually or by means of a suitable tool.
9. Connecting frames (5) in lattice design, according to one or more of the preceding claims, characterized by, producing said frames are manufactured in standard lengths of 1200 mm, 1800 mm, 2400, 3000 mm.
10. Adjustable spindle assembly (4) according to one or more of the preceding claims, characterized in that, the outer diameter of the spindle (18) being 100 mm by a length of the spindle of approx. 1200 mm, approx.  $\frac{3}{4}$  of the total length is provided with quadratic or trapezoid threading (26), with a pitch of approx. 25 mm, capable of taking high loads.
11. Adjustable spindle assembly (4) according to one or more of the preceding claims, characterized in that the means for positioning and anchoring of the spindle (18) in the foot element (19) comprise a solid locking pin (2) having an outer diameter of approx. 40 mm and a length of 180 mm, and further comprise a tube element (25) for internally reinforcing of the bottom side of the spindle (18), whereby said solid locking pin (22), passing through a borehole (28) having a diameter of 40 mm, is mounted at a distance of approx. 80 mm with respect to the centre of the free bottom end opening of said spindle (18) and further through a borehole (42) positioned at a distance of approx. 70 mm with respect to the centre of the free upper end opening of said foot element (19); whereby the outwardly extending end of the locking pin (22) is locked by means of a usual locking clip.
12. Adjustable spindle assembly (4) according to one or more of the preceding claims, characterized in that the foot element (19) comprises a square shaped

steel plate (38) with a thickness of approx. 15 mm and having a side length of approx. 300 mm having two symmetrical positioned vertical walls (39) welded thereon each having a thickness of approx. 15 mm, each side wall (39) comprises a rectangular central part (40a), provided with a reinforcement plate (41) welded thereupon having a borehole (42) and moreover, located on both sides of the rectangular central part (40a) of the wall (39) and under an angle of approx. 135° inclined downwardly cut or bent respectively left part (40c) and right part (40b).

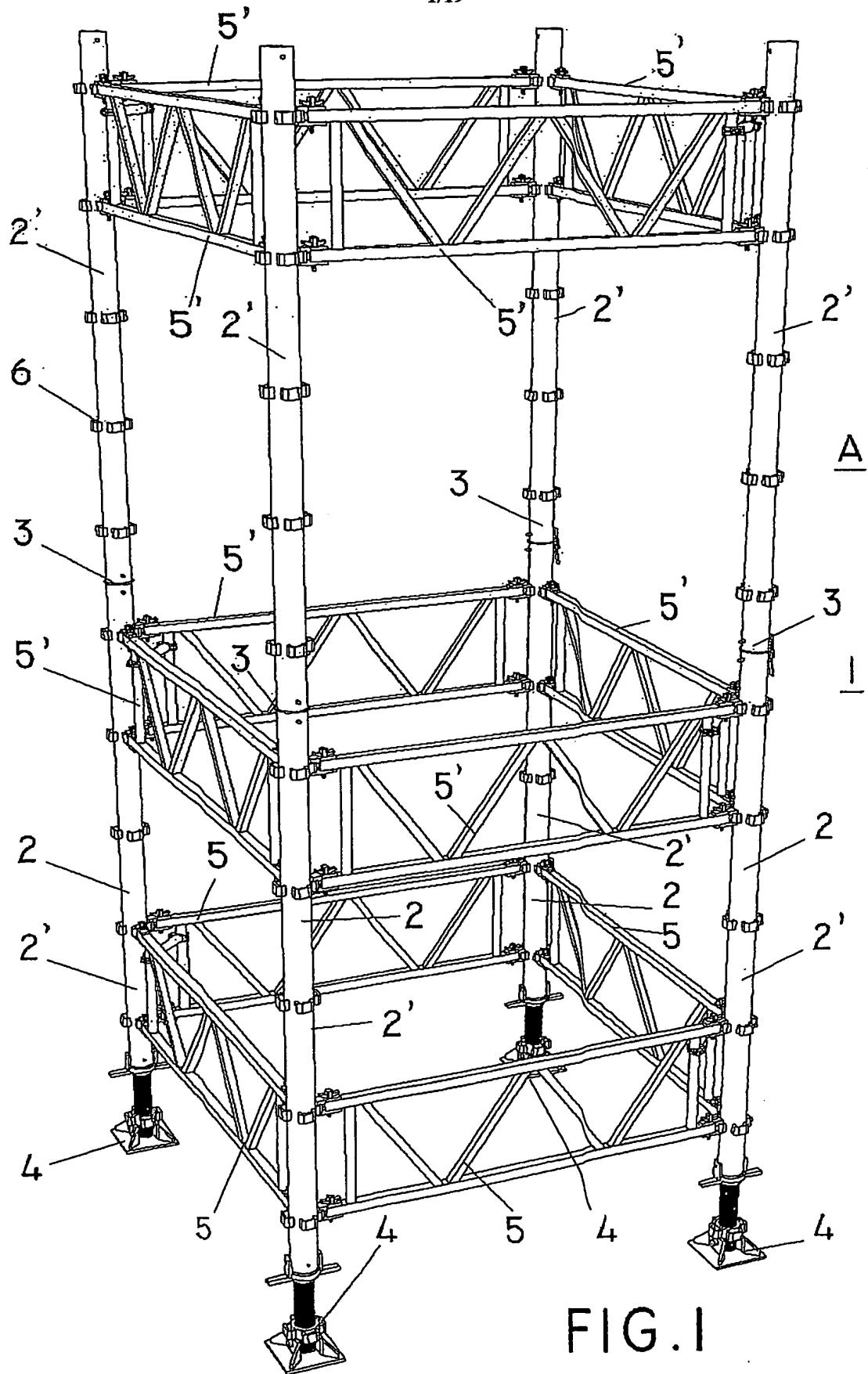


FIG.1

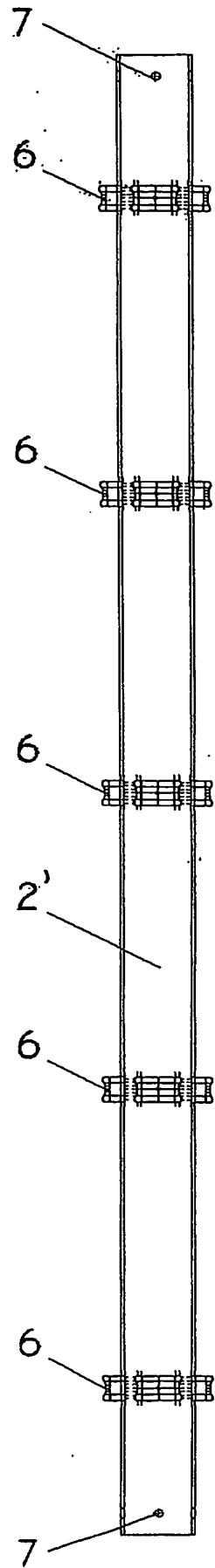


FIG. 2

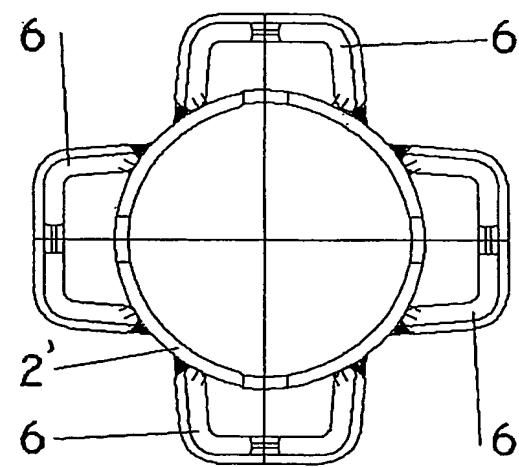


FIG. 3

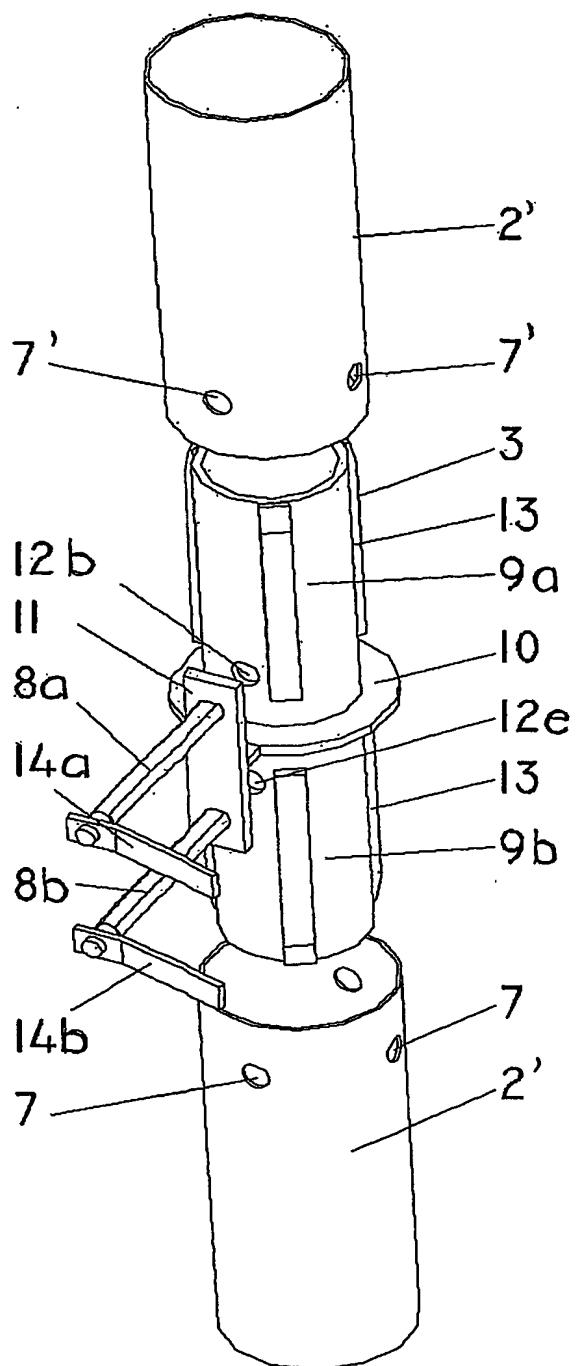


FIG.4

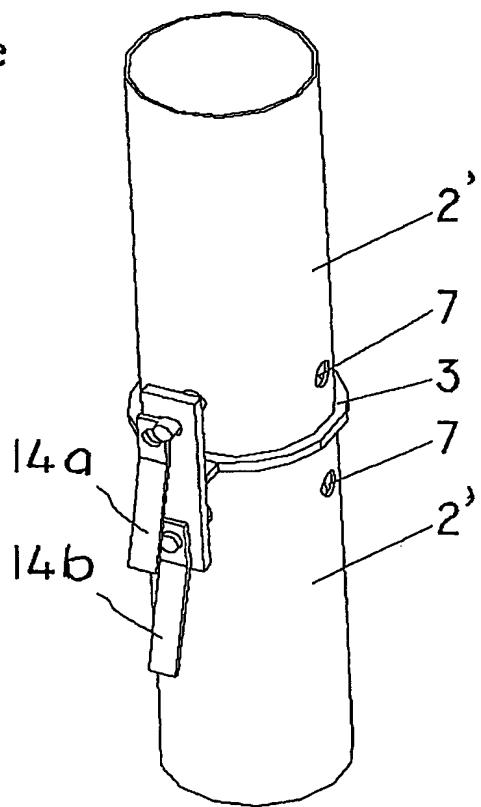


FIG.5

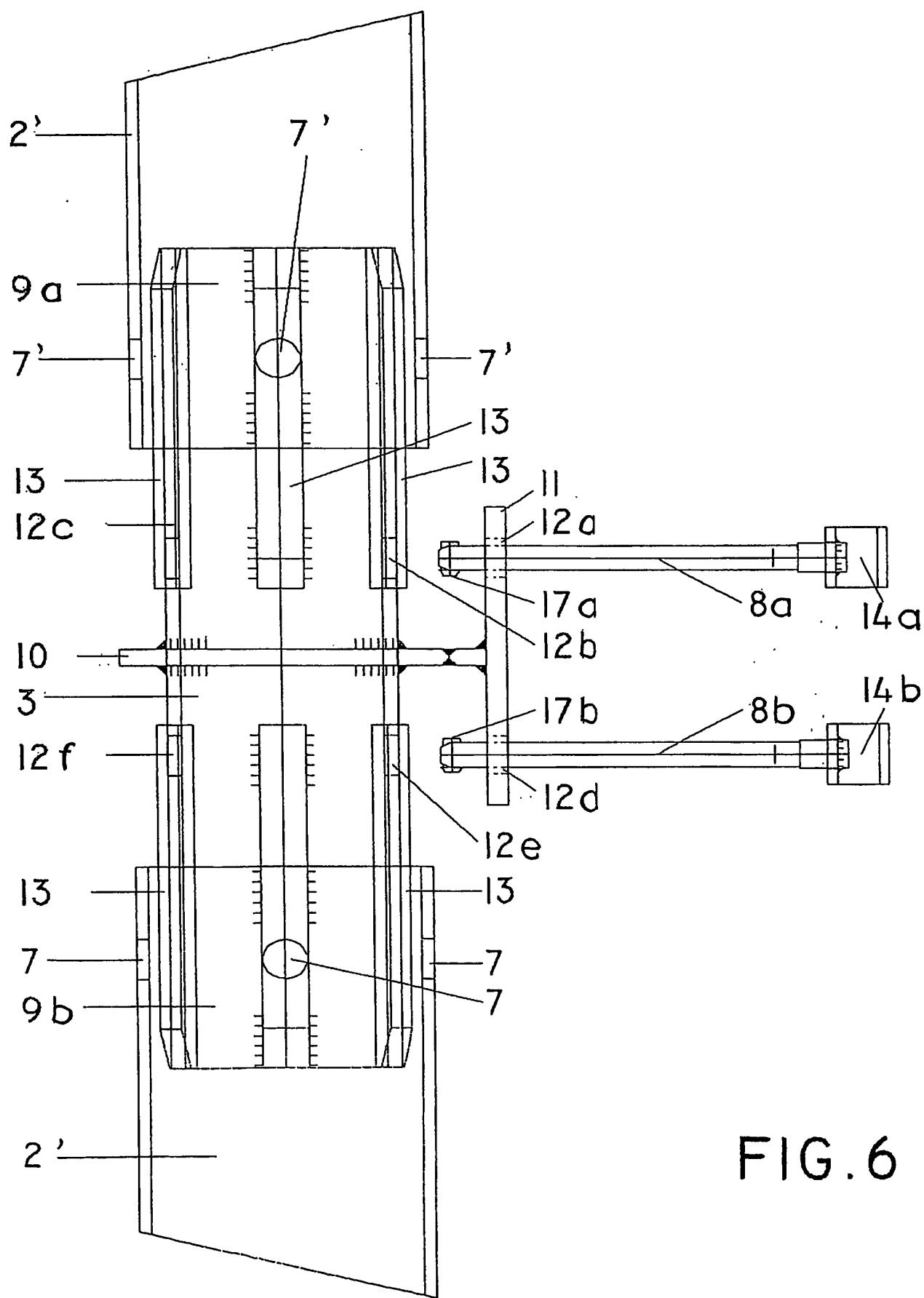


FIG. 6

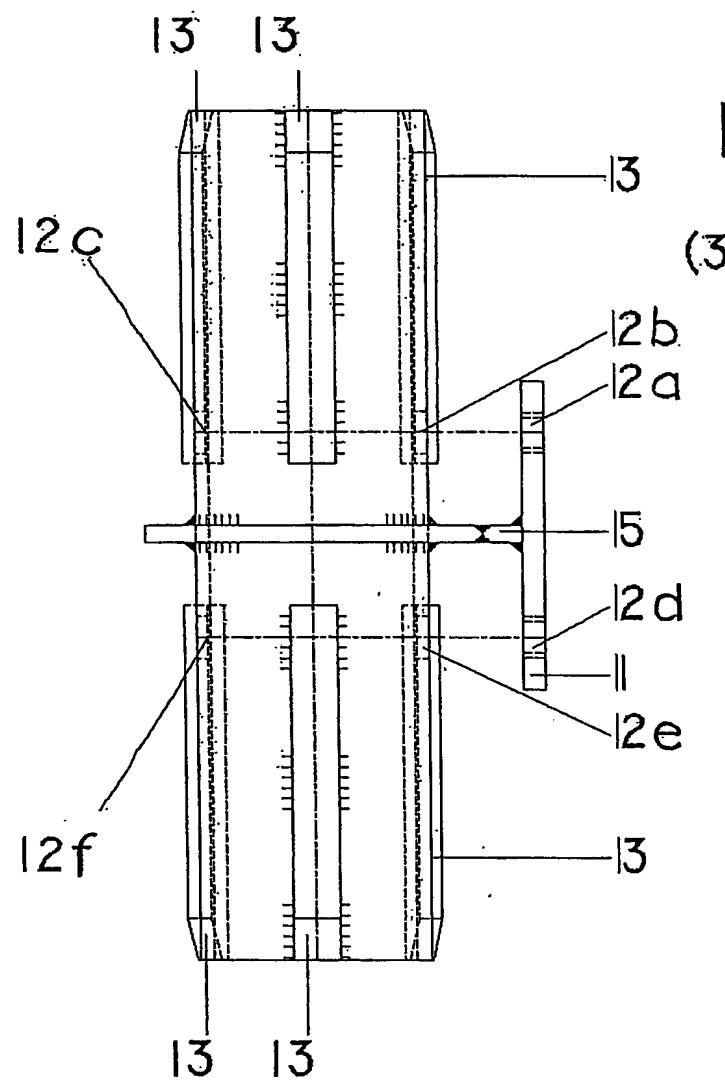


FIG. 7

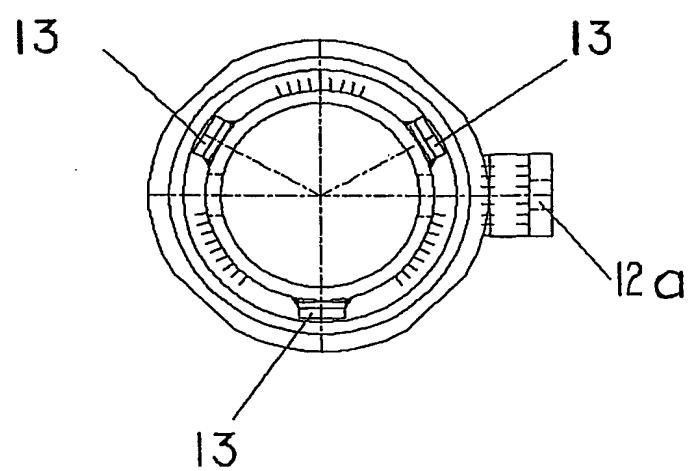
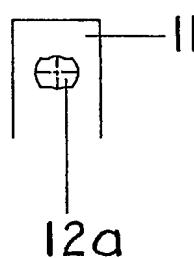


FIG. 8

FIG. 9

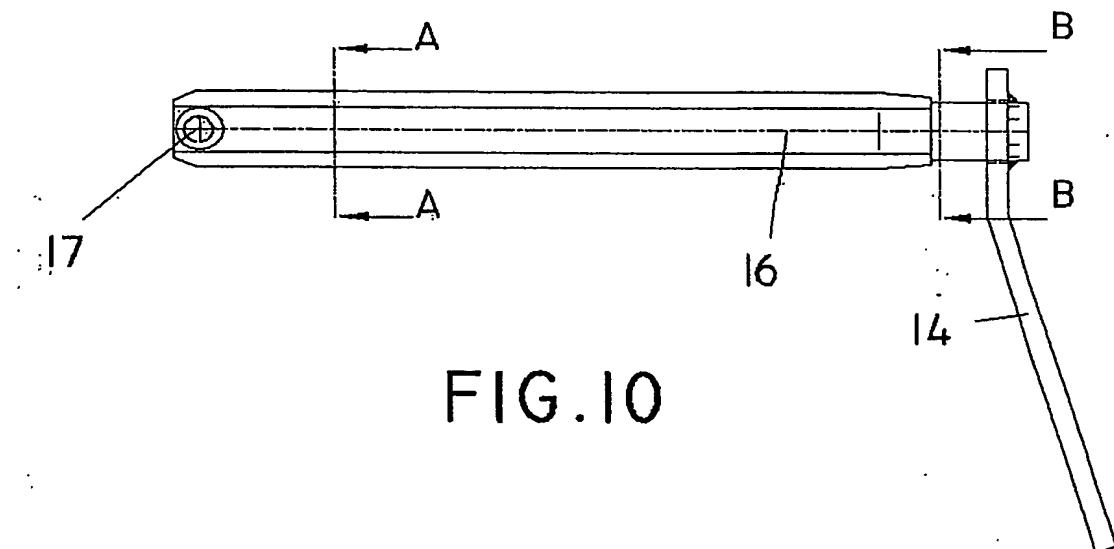


FIG. 10

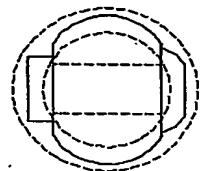


FIG. 11

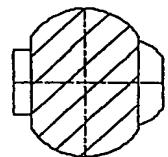


FIG. 12

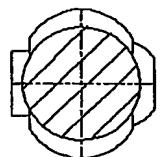


FIG. 13

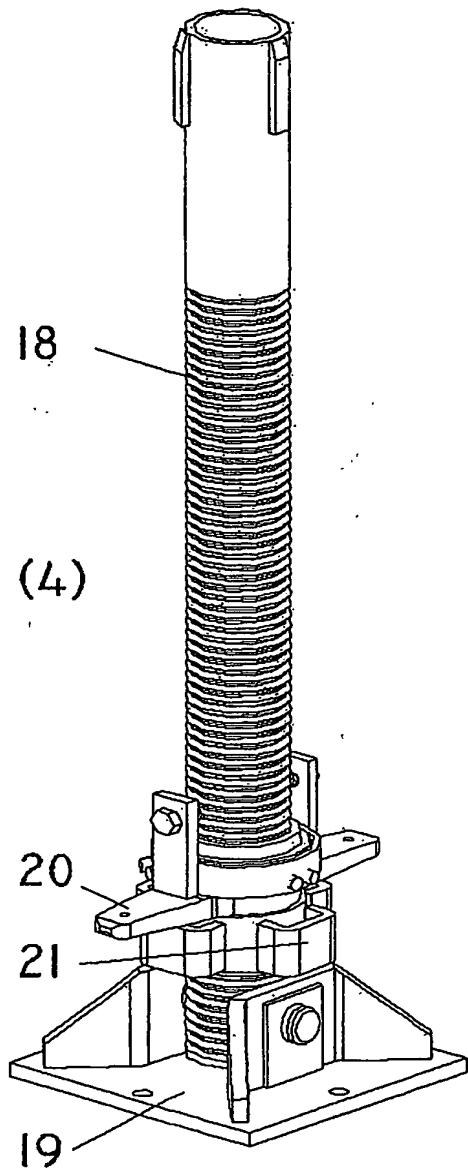


FIG.14

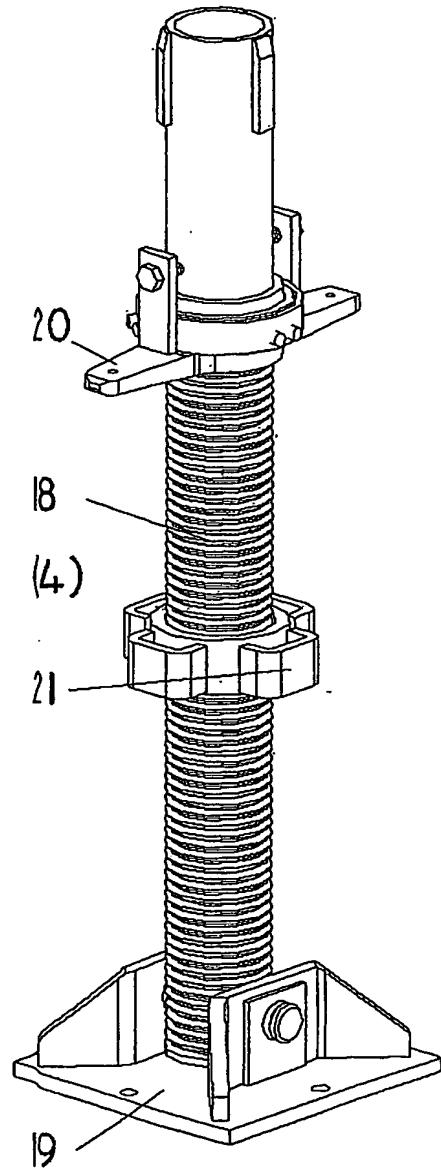
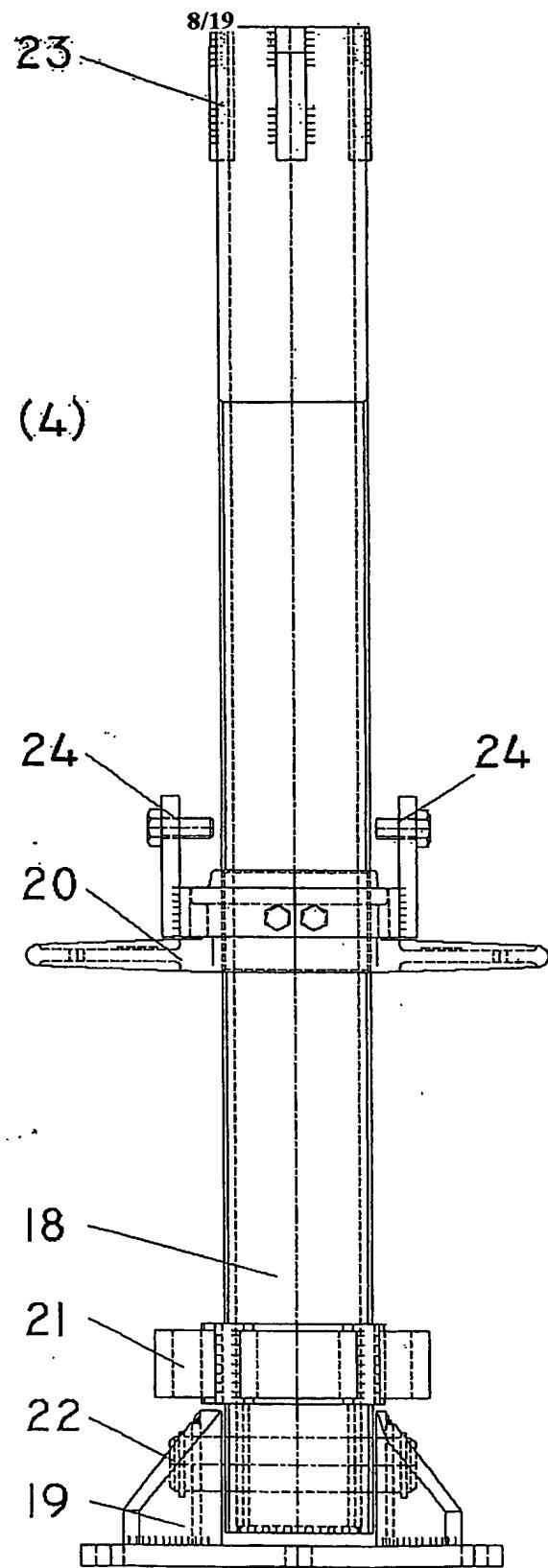


FIG.15



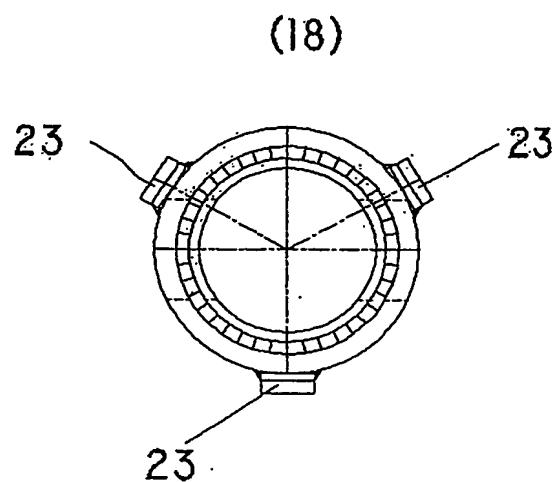
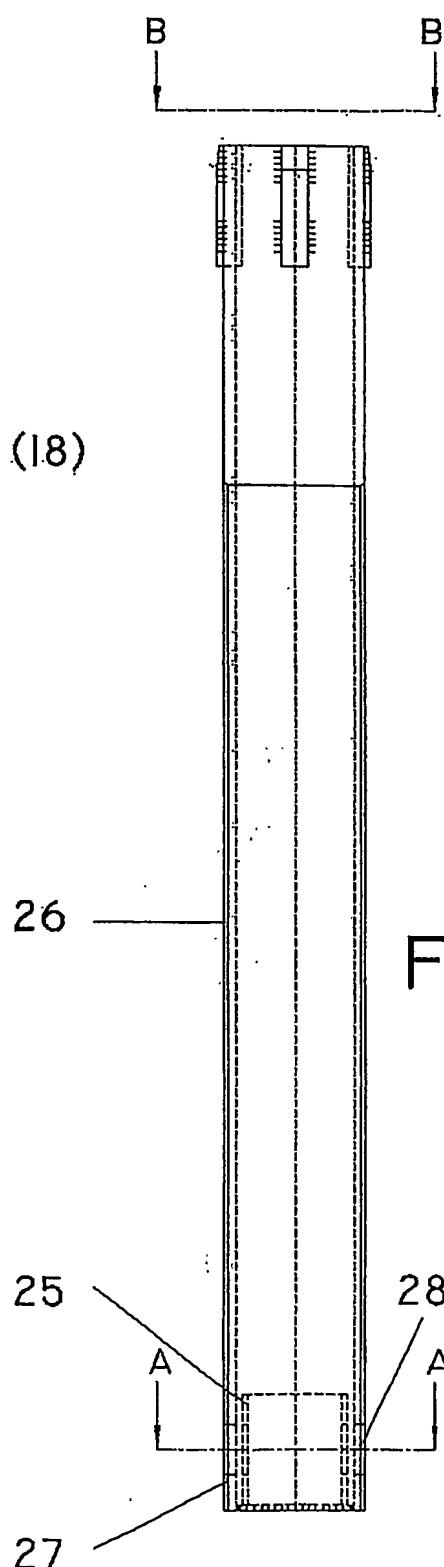


FIG. 18

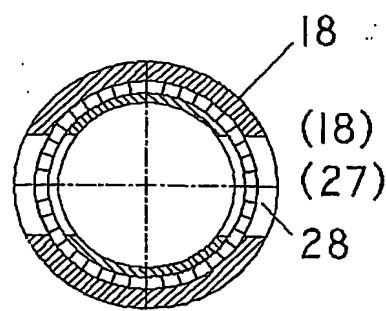


FIG. 19

FIG.20

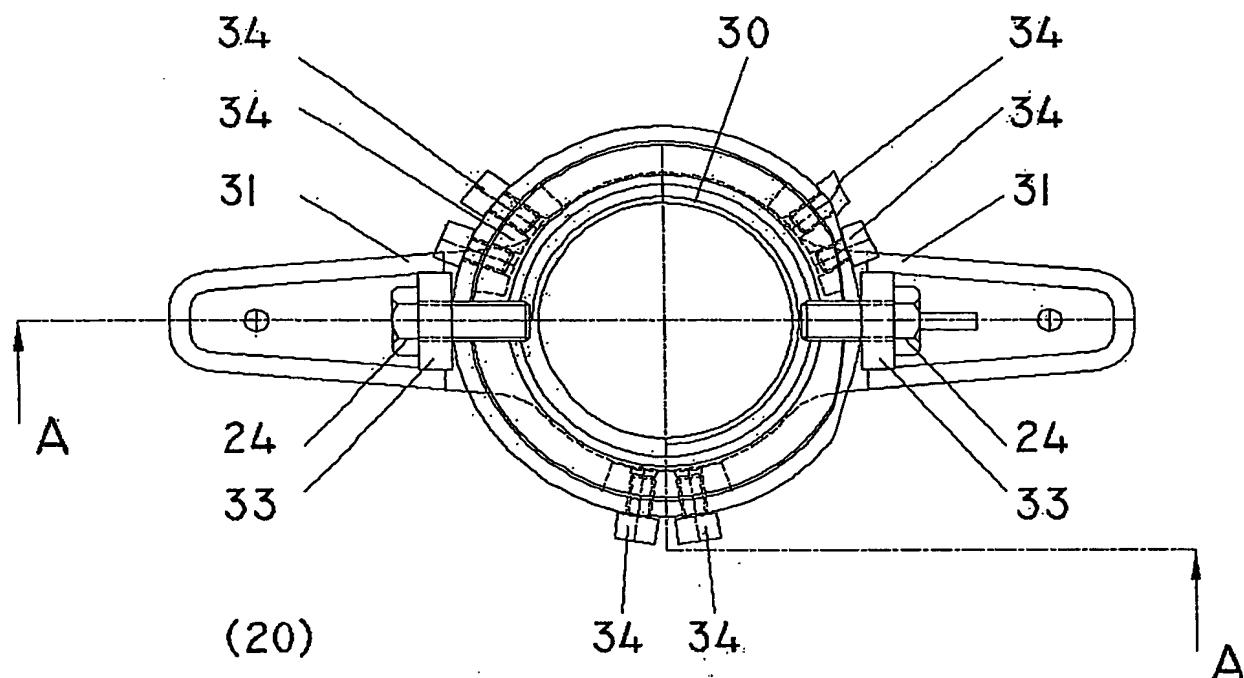


FIG.21

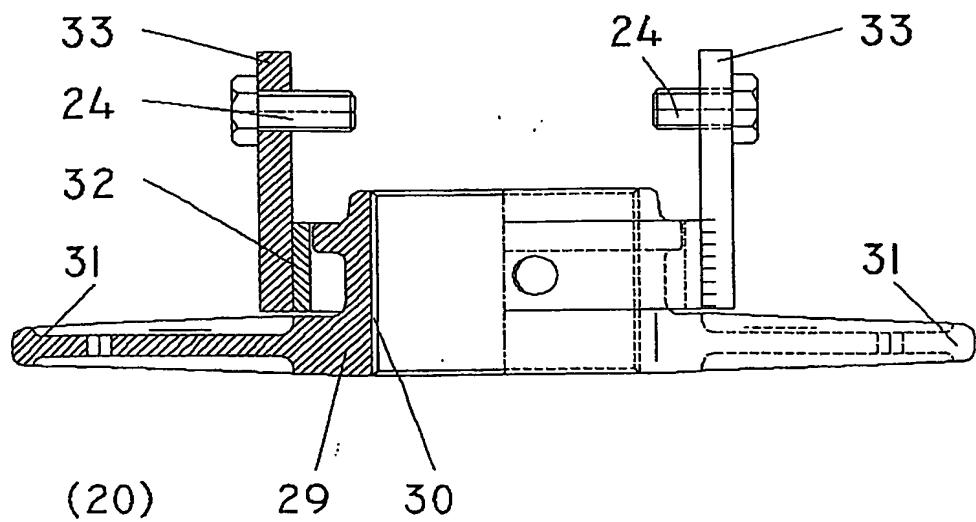


FIG.22

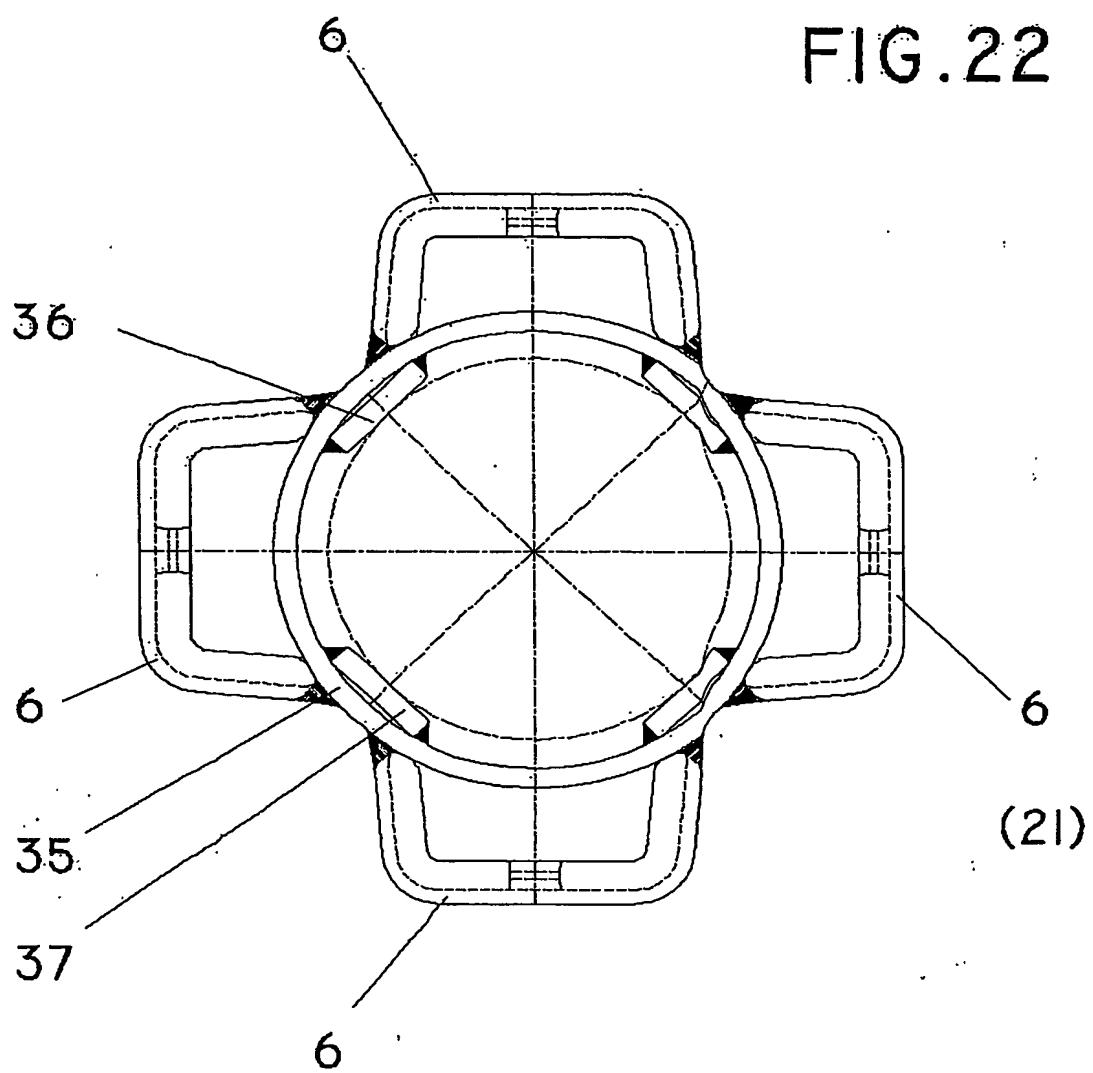
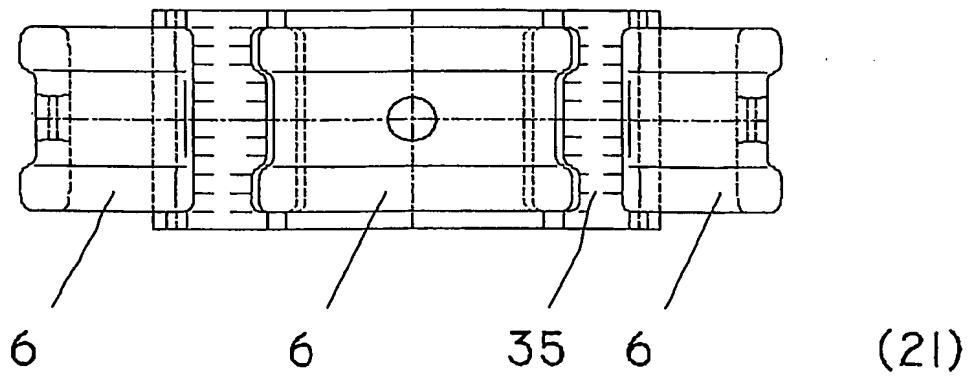


FIG.23



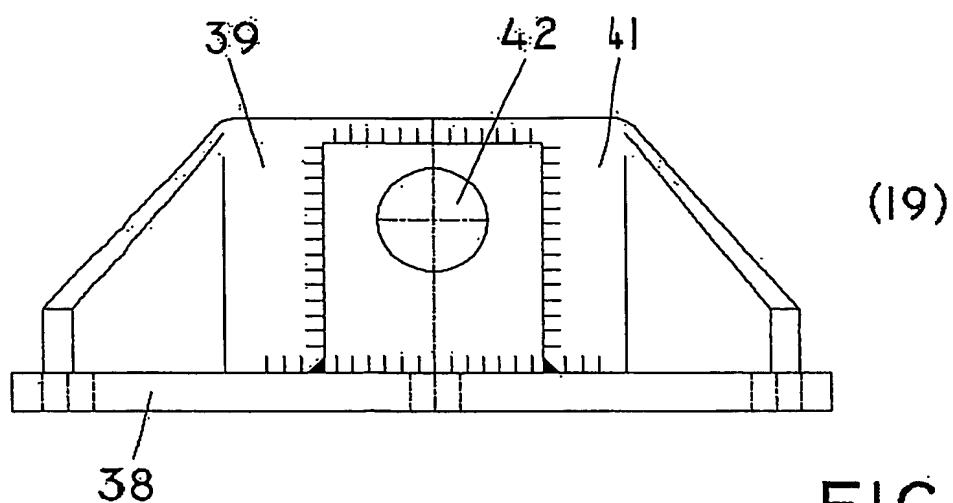


FIG. 24

(19)

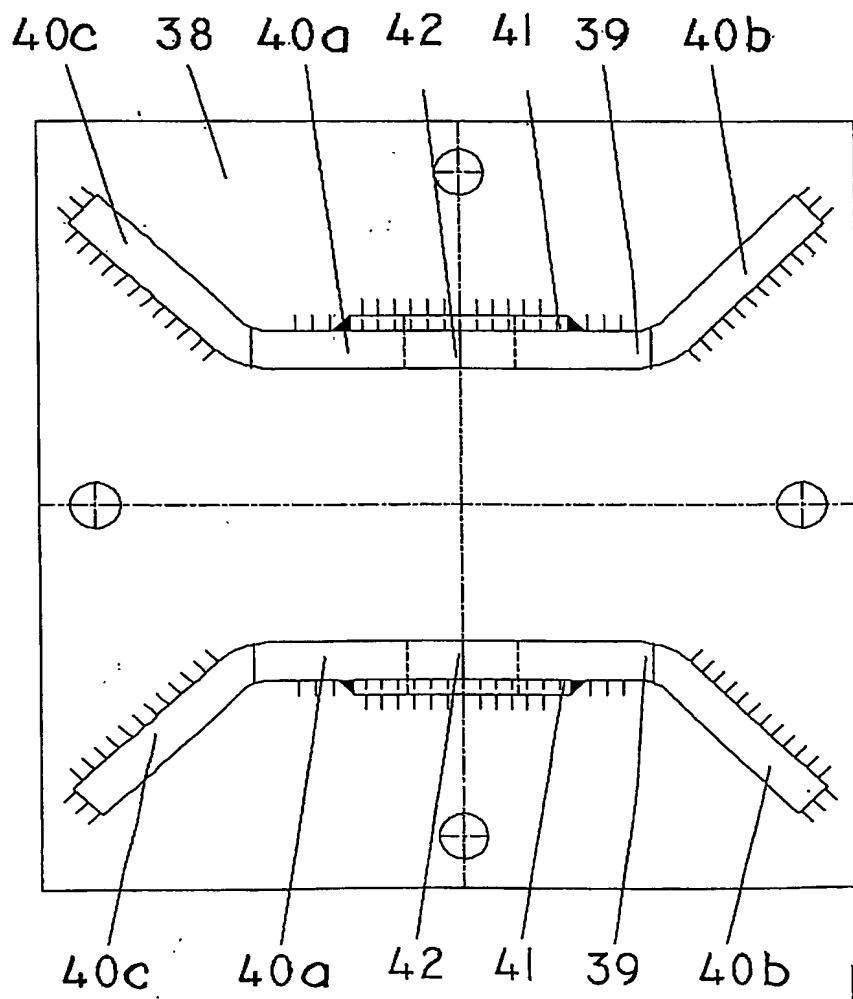


FIG. 25

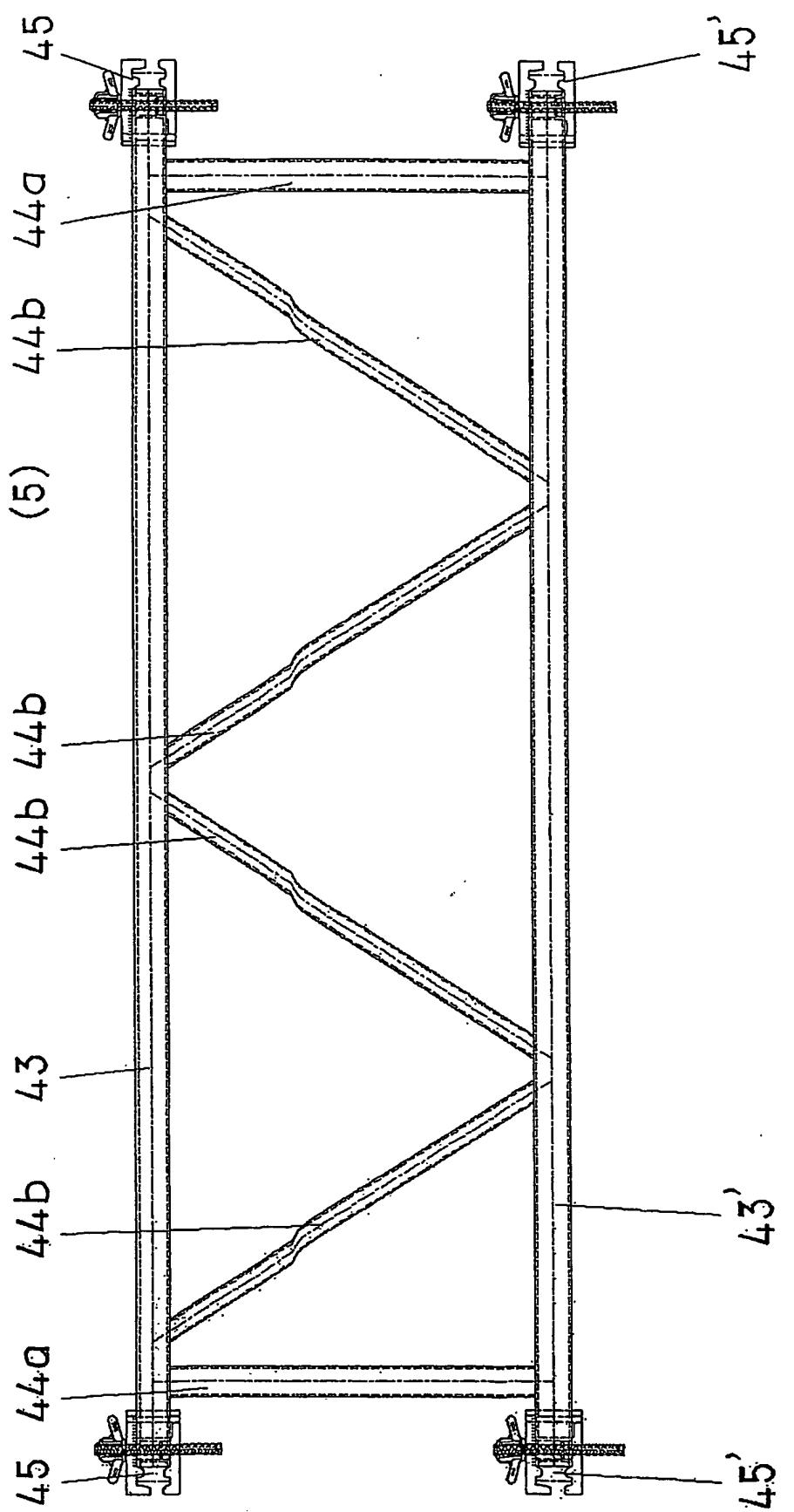


FIG. 26

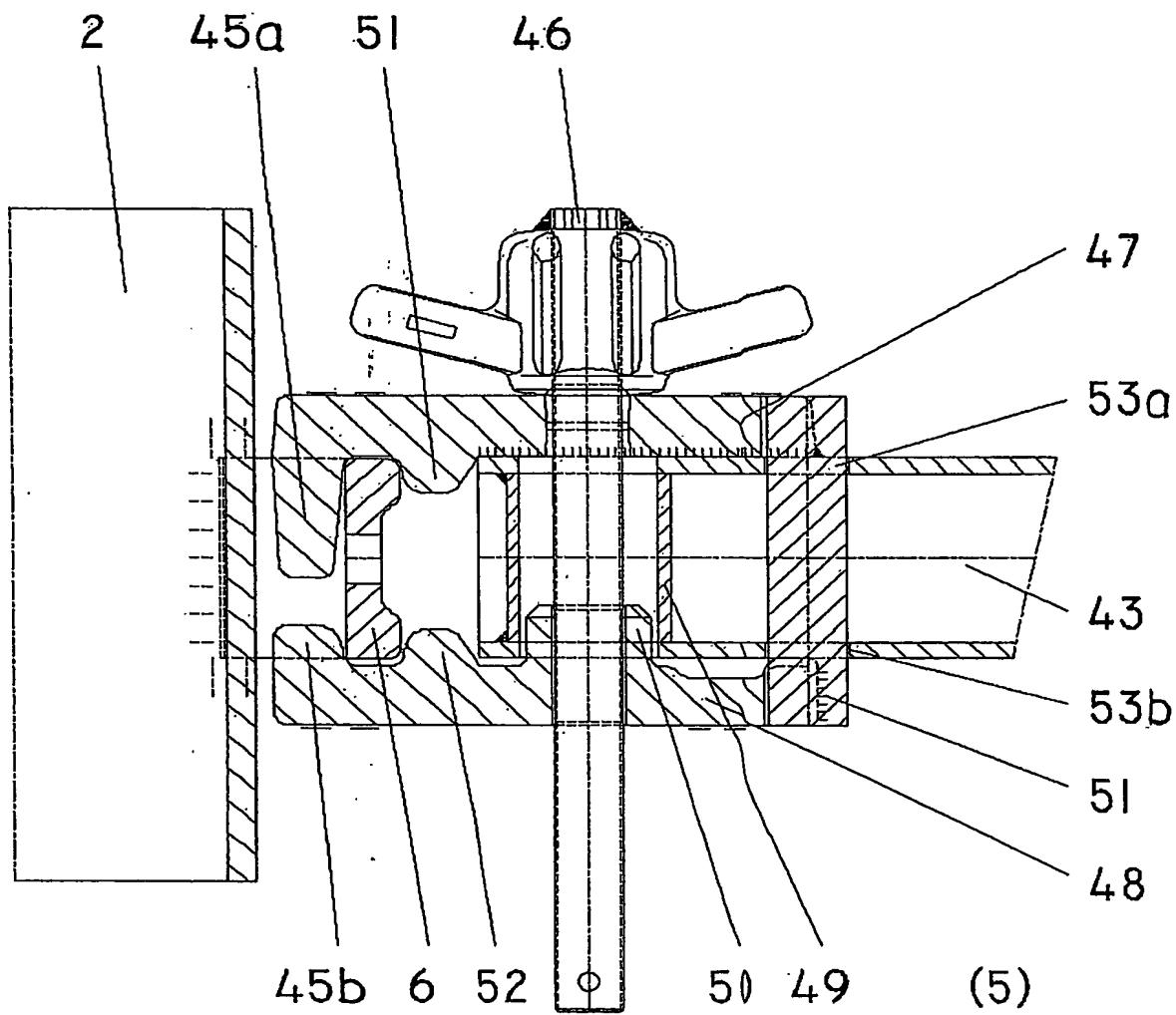


FIG.28

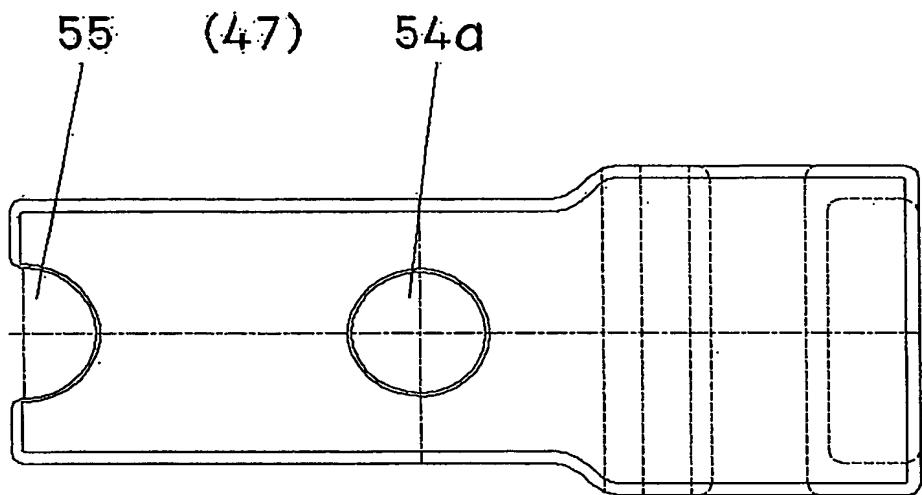


FIG.29

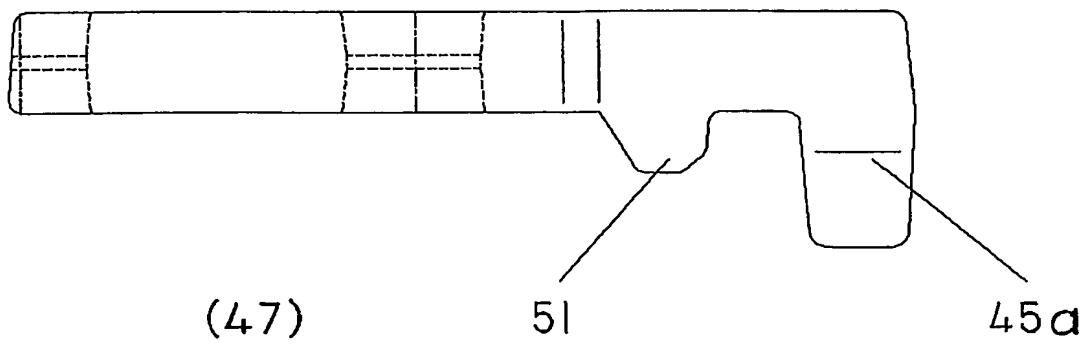
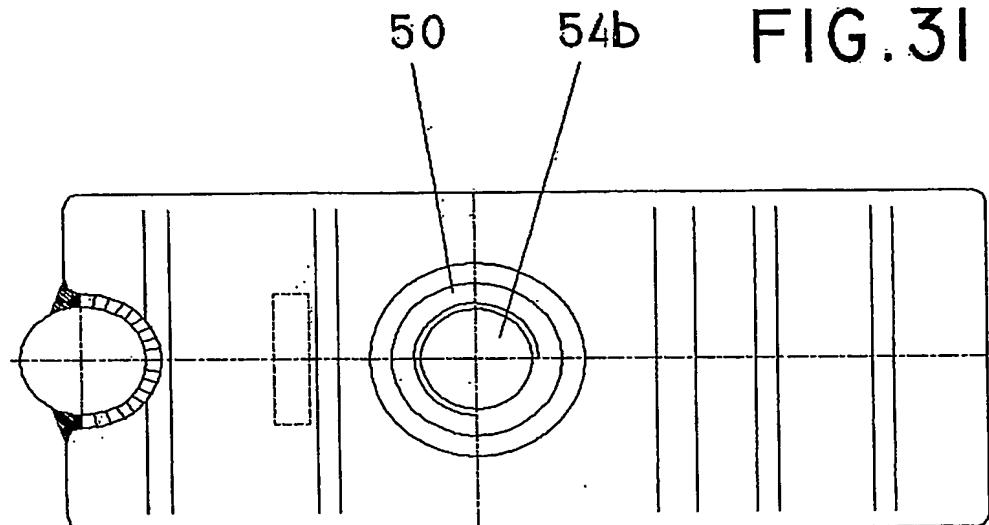


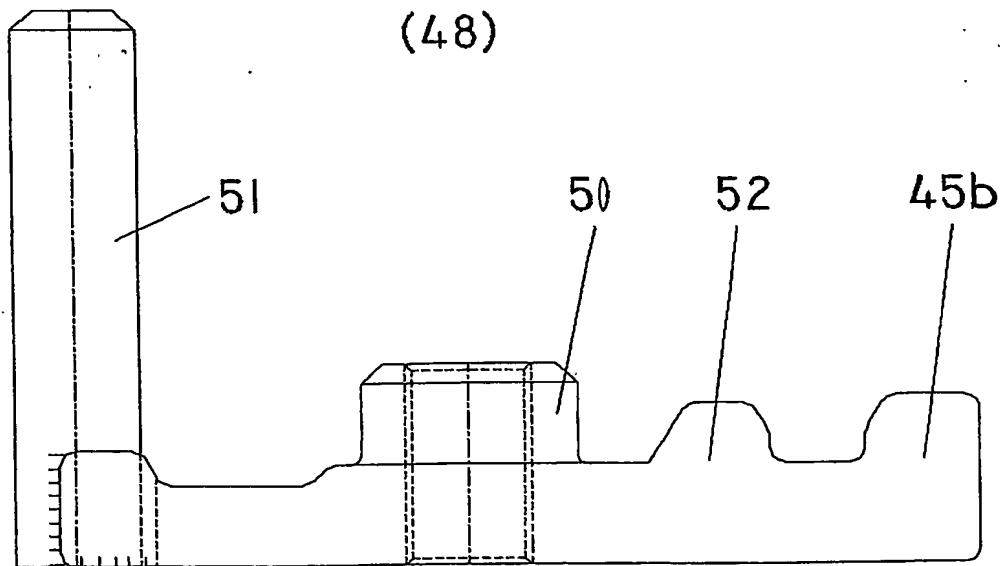
FIG.31



(48)

FIG.30

(48)



(46.)

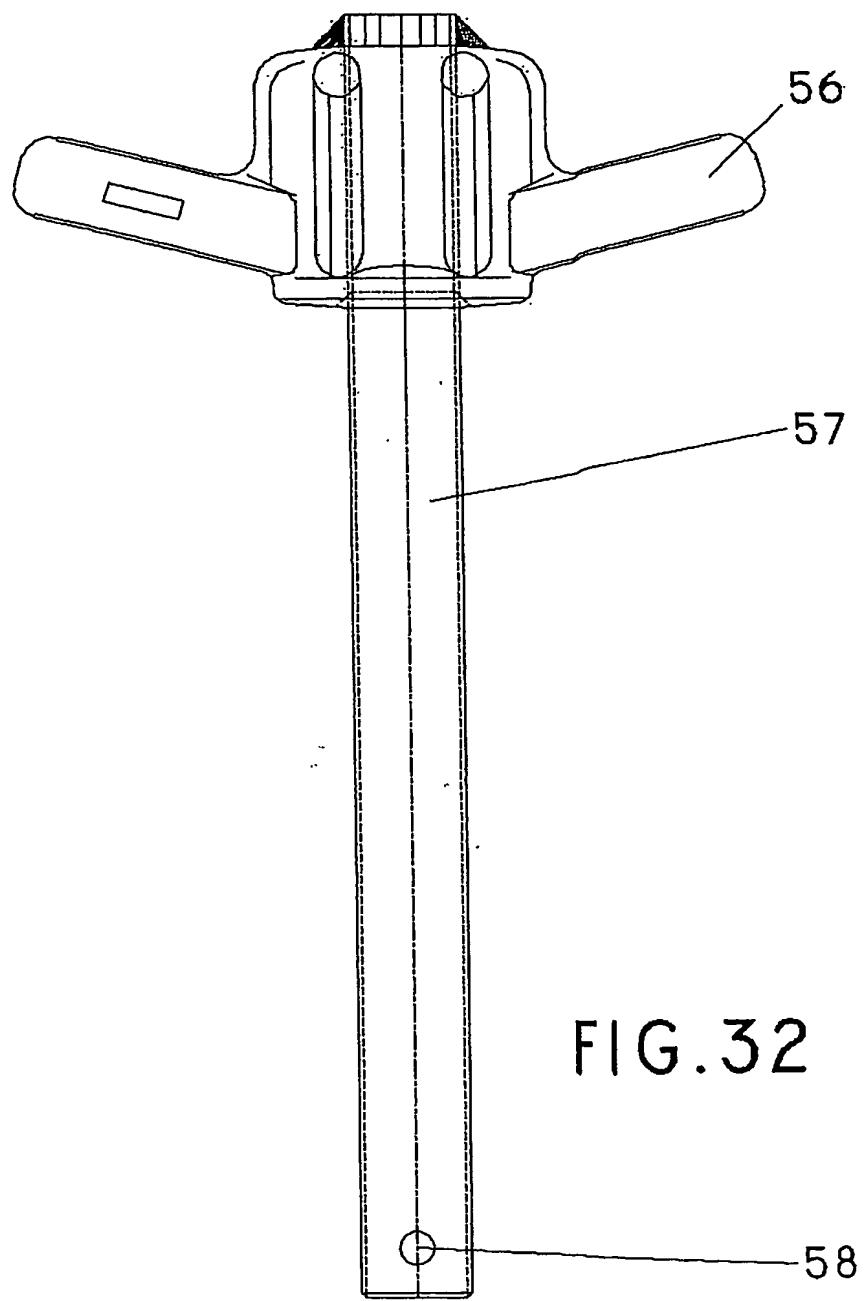


FIG.32

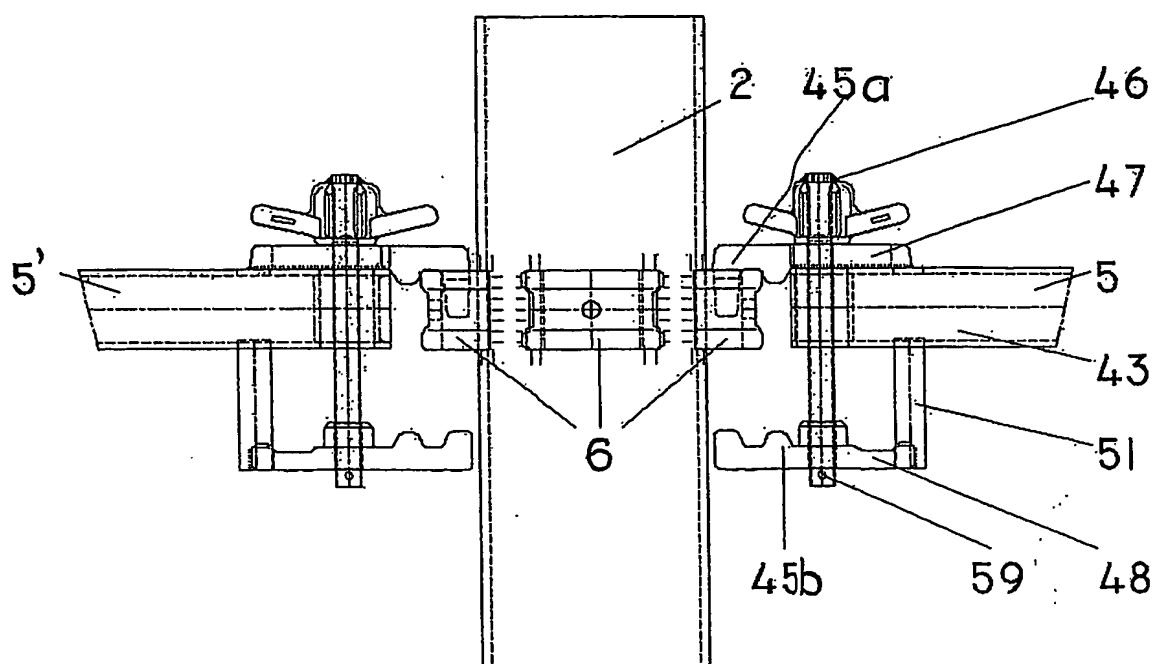


FIG. 33

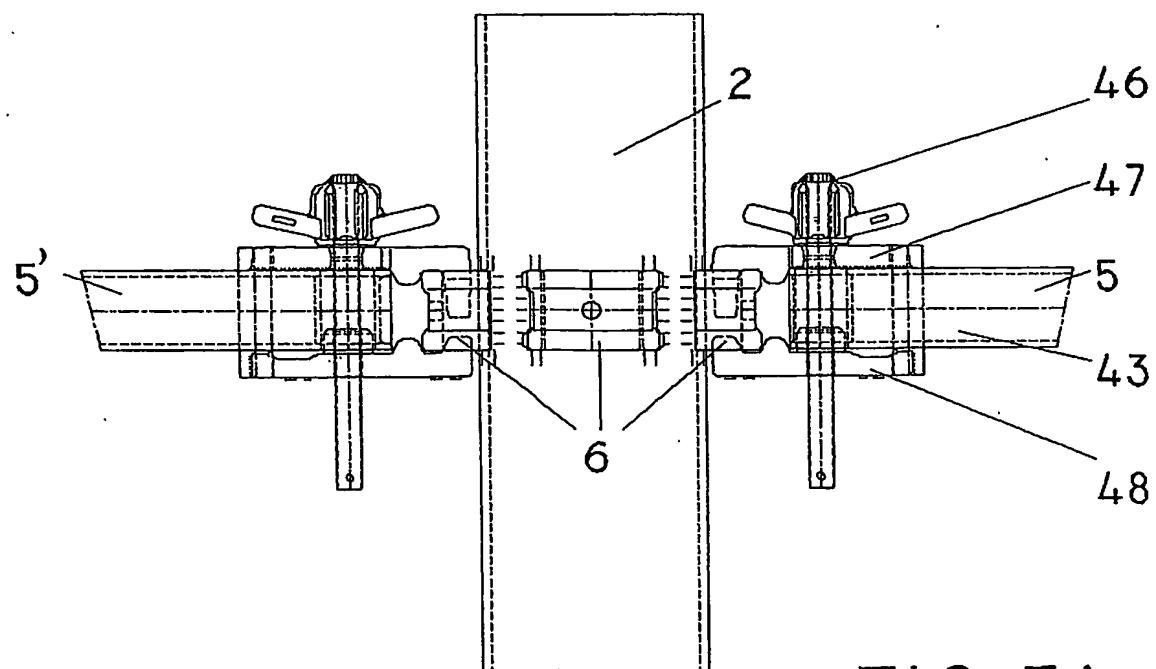


FIG. 34

19/19

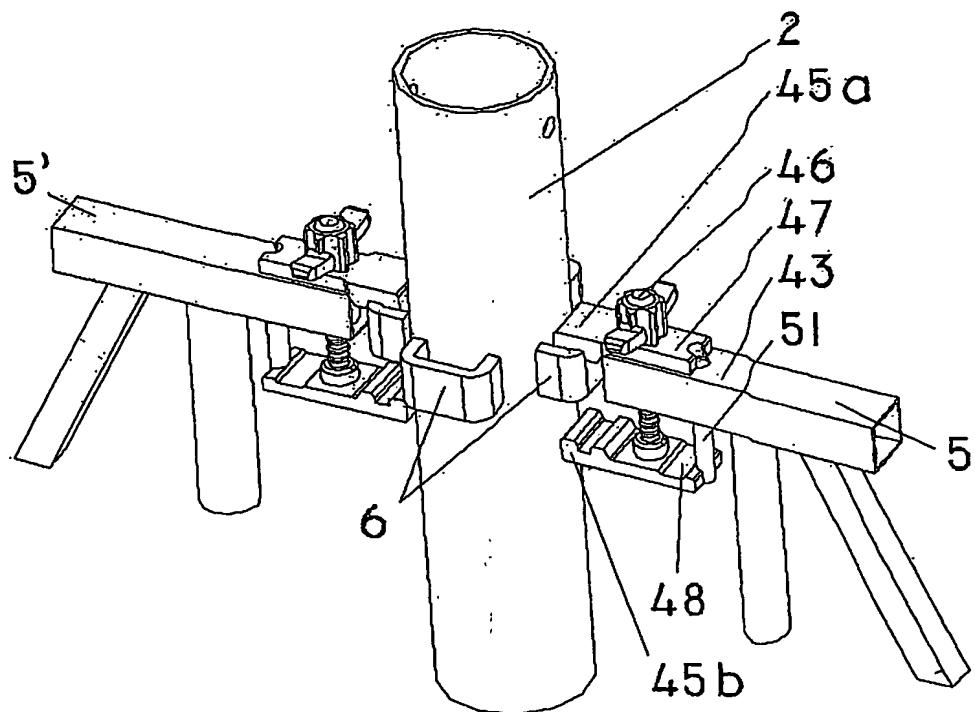


FIG. 35

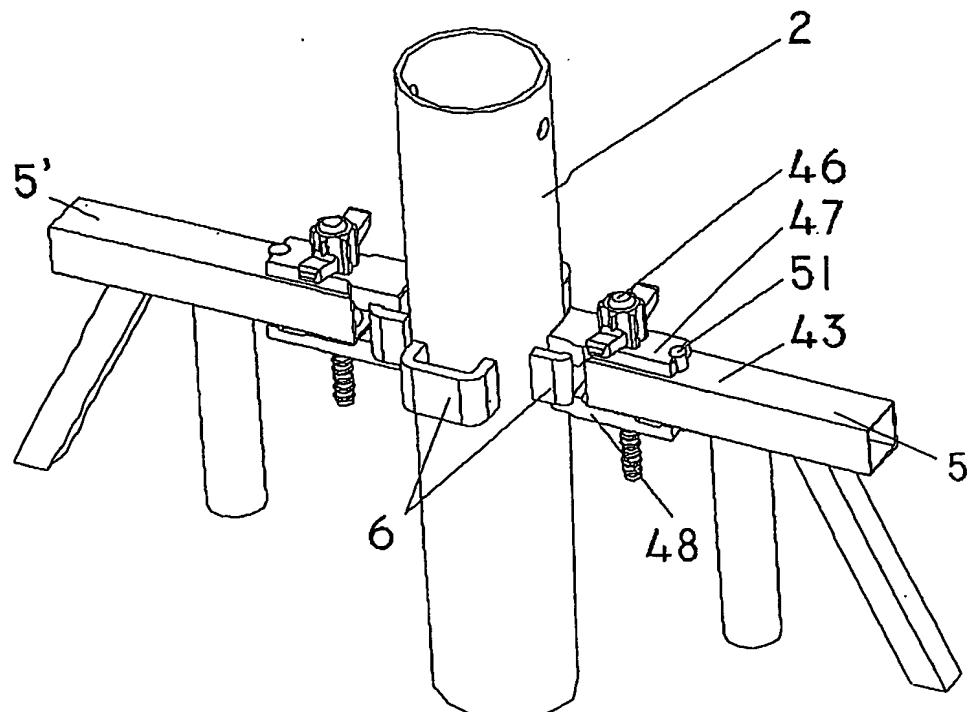


FIG. 36